

**RD..TC-DIN
SEALED TAPPING**

Collets for Tap Holding-DIN Std. taps

| STANDARDS | | | SIZE | | TYPE OF COLLET | | | | | | |
|----------------|-----------------|------------|------|------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| DIN 374/376 | DIN 352/2181 | DIN 371 | ∅d | SQ. | RD 11TC SEALED | RD 16TC SEALED | RD 20TC SEALED | RD 25TC SEALED | RD 32TC SEALED | RD 40TC SEALED | RD 50TC SEALED |
| M5 | M3 | M3 | 3.5 | 2.7 | ● | ● | ● | ● | ● | ● | — |
| M5.5 | M3.5 | M3.5 | 4.0 | 3.0 | ● | ● | ● | ● | ● | ● | — |
| M6 | M4 | M4 | 4.5 | 3.4 | ● | ● | ● | ● | ● | ● | — |
| M5 | — | — | 5.0 | 4.0 | ● | ● | ● | ● | ● | ● | — |
| M7 | — | — | 5.5 | 4.3 | ● | ● | ● | ● | ● | ● | — |
| M8 | M4.5–M8 | M4.5–M8 | 6.0 | 4.9 | ● | ● | ● | ● | ● | ● | — |
| M9+M10 | M9+M10 | M7 | 7.0 | 5.5 | — | ● | ● | ● | ● | ● | — |
| M11 | M11 | M8 | 8.0 | 6.2 | — | — | ● | ● | ● | ● | ● |
| M12 | M12 | M9 | 9.0 | 7.0 | — | — | ● | ● | ● | ● | ● |
| — | — | M10 | 10.0 | 8.0 | — | — | ● | ● | ● | ● | ● |
| M13+M14 | M13+M14 | — | 11.0 | 9.0 | — | — | — | ● | ● | ● | ● |
| M15–M17 | M15–M17 | — | 12.0 | 9.0 | — | — | — | ● | ● | ● | ● |
| M18+M19 | M18+M19 | — | 14.0 | 11.0 | — | — | — | ● | ● | ● | ● |
| M20+M21 | M20+M21 | — | 16.0 | 12.0 | — | — | — | ● | ● | ● | ● |
| M22–M26 | M22–M26 | — | 18.0 | 14.5 | — | — | — | — | — | ● | ● |
| M27+M28 | M27+M28 | — | 20.0 | 16.0 | — | — | — | — | — | ● | ● |
| M29–M32 | M29–M32 | — | 22.0 | 18.0 | — | — | — | — | — | ● | ● |
| M33 | M33 | — | 25.0 | 20.0 | — | — | — | — | — | — | ● |
| M34–M38 | M34–M38 | — | 28.0 | 22.0 | — | — | — | — | — | — | ● |
| M39–M42 | M39–M42 | — | 32.0 | 24.0 | — | — | — | — | — | — | ● |

**RD..TC-ISO
SEALED TAPPING**

Collets for Tap Holding-ISO Std. taps

| STANDARDS | SIZE | | TYPE OF COLLET | | | | | | |
|------------|-------|------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| ISO 529 | ∅d | SQ. | RD 11TC SEALED | RD 16TC SEALED | RD 20TC SEALED | RD 25TC SEALED | RD 32TC SEALED | RD 40TC SEALED | RD 50TC SEALED |
| M4 | 3.15 | 2.50 | ● | ● | ● | ● | ● | ● | — |
| M5 | 4.00 | 3.15 | ● | ● | ● | ● | ● | ● | — |
| M6 | 4.50 | 3.55 | ● | ● | ● | ● | ● | ● | — |
| M8 | 6.30 | 5.00 | ● | ● | ● | ● | ● | ● | — |
| M10 | 8.00 | 6.30 | — | — | ● | ● | ● | ● | ● |
| M12 | 9.00 | 7.10 | — | — | ● | ● | ● | ● | ● |
| M14 | 11.20 | 9.00 | — | — | — | ● | ● | ● | ● |
| M16 | 12.50 | 10.0 | — | — | — | ● | ● | ● | ● |
| M18–M20 | 14.00 | 11.2 | — | — | — | ● | ● | ● | ● |
| M22 | 16.00 | 12.5 | — | — | — | — | ● | ● | ● |
| M24 | 18.00 | 14.0 | — | — | — | — | — | ● | ● |

● Available size.

NOTE:

1. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
2. RD..TC SEALED collets profile is as per RD-form A
3. For ordering details refer page no. 13