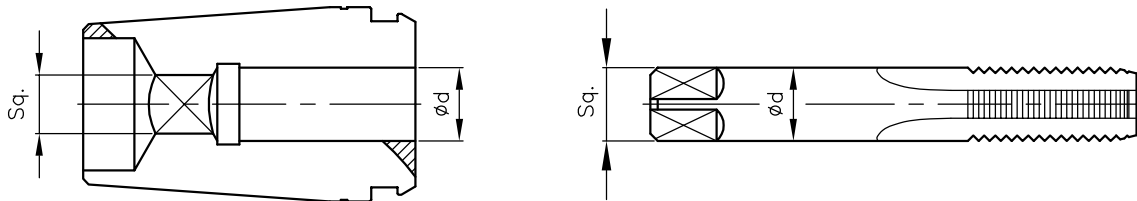


RDG..TC-ANSI

Collets for Tap Holding-ANSI Std. taps



STANDARDS		SIZE		TYPE OF COLLET			
ANSI B94.9		ød	SQ.	RDG 75TC	RDG 100TC	RDG 150TC	
INCH	METRIC	INCH	INCH				
#6	1/8	M3	0.141	0.110	●	●	—
#8	5/32	M4	0.168	0.131	●	●	—
#10	3/16	M4.5+M5	0.194	0.152	●	●	—
#12	7/32	—	0.220	0.165	●	●	—
#14	1/4	M6+M6.5	0.255	0.191	●	●	—
	5/16	M7+M8	0.318	0.238	●	●	—
	7/16	—	0.323	0.242	●	●	—
	1/2	M10	0.367	0.275	●	●	—
	3/8	M12+M12.5	0.381	0.286	●	●	—
	9/16	M14	0.429	0.322	●	●	—
	5/8	M16	0.480	0.360	●	●	●
	11/16	M18	0.542	0.406	●	●	●
	3/4	—	0.590	0.442	●	●	●
	13/16	M20	0.652	0.489	●	●	●
	7/8	M22	0.697	0.523	●	●	●
	15/16	M24	0.760	0.570	—	●	●
	1	M25	0.800	0.600	—	●	●
	1 1/8	—	0.896	0.672	—	—	●
	1 1/4	—	1.021	0.766	—	—	●
	1 3/8	—	1.108	0.831	—	—	●
	1 1/2	—	1.233	0.925	—	—	●

RDG..TC-ANSI PIPE

Collets for Tap Holding-ANSI Std. pipe taps

STANDARDS		SIZE		TYPE OF COLLET		
ANSI B94.9		ød	SQ.	RDG 75TC	RDG 100TC	RDG 150TC
INCH	METRIC	INCH	INCH			
1/8 (SS)	—	0.312	0.234	●	●	—
1/8 (LS)	—	0.437	0.328	●	●	—
1/4	—	0.562	0.420	●	●	●
3/8	—	0.700	0.530	●	●	●
1/2	—	0.687	0.515	●	●	●
3/4	—	0.906	0.679	—	●	●
1	—	1.125	0.843	—	—	●
1 1/4	—	1.3125	0.984	—	—	●

SS: Short series LS: Long series

● Available size.

NOTE:

1. TAPPING-SEALED collets are also available on request, referred as RDG..TC SEALED
2. Runout details for TAPPING SEALED collets is same as tapping collets (page no. 13)
3. For ordering details refer page no. 13