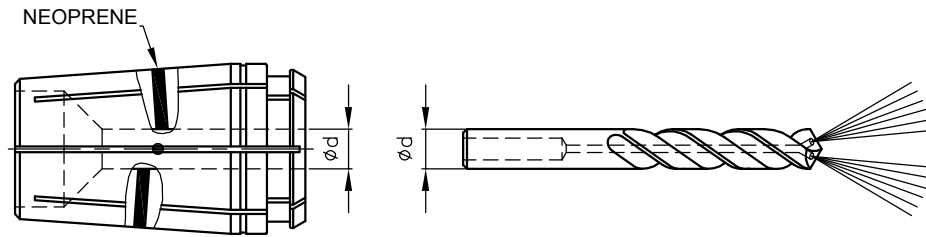


# RDG SEALED COLLETS

# Nominal diameter collets (For coolant through application)



In this type of collets, slots are SEALED with rubber so that collets can be used for coolant through application and can withstand coolant pressure upto 1500 psi (110 bar)

RDG SEALED COLLET	TYPE OF COLLET	BORE DETAILS				TYPE	IN STEP OF	
		ød BORE RANGE					MM	INCH
		INCH		MM				
		FROM	To	FROM	To			
RDG75	1/8	11/32	3.0	8.5	C/B *	0.5	1/64	
	23/64	3/4	9.0	19.0	T/B *			
RDG100	1/8	43/64	3.0	17.0	C/B	0.5	1/64	
	11/16	1"	17.5	25.0	T/B			
RDG150	1/2	1 13/32	12.5	35.5	C/B	0.5	1/64	
	1 27/64	1 1/2	36.0	38.0	T/B			

\* C/B = Counterbore, T/B = Throughbore

**Note:**

1. ABOVE SEALED COLLETS ARE NORMALLY AVAILABLE IN PRECISION RANGE ONLY
2. For Runout details refer page no. 8

**Ordering Instruction:**

RDG75  
SEALED-1/4"- PRECISION

Collet Type      Bore size      Runout (TIR)  
(Refer page no.8)