



Type of Collet	$\phi D$	$\phi DI$	L	BORE				Type
				$\phi d$		In step of		
				Inch	mm	Inch	mm	
				From - To	From - To			
RDO15	14.50	12.65	26.0	1/16-5/16	1.5-8.0	1/64	0.50	C/B
RDO17	17.20	15.15	30.0	1/16-13/32	1.5-10.0	1/64	0.50	C/B
RDO20	19.80	17.75	34.0	1/16-1/2	1.5-13.0	1/64	0.50	C/B
RDO25	25.5	22.65	40.0	5/64-5/8	2.0-16.0	1/64	0.50	C/B
RDO35	35.05	32.9	52.0	5/64-63/64	2.0-25.0	1/64	0.50	C/B
RDO44	43.7	41.3	60.0	5/32-1 1/4	4.0-32.0	1/64	0.50	C/B

• C/B = Counterbore

Also available are:

1. Any other bore size on request at extra cost
2. High precision/Ultra precision collet on request at extra cost

Note: For Runout details refer RDO collet form B (page no. 4)  
 2. To be used for nominal dia. shank only

Ordering Instruction: RDO20 A-1/4"-HP

Collet type RDO20 Bore size A-1/4" # Tolerance range -HP